

**Assembly process for 1U 24 Port Patch Panel for SL Jack  
PN [2153437-x]**

1U 24 Port Patch Panel for SL Jacks PN 2153437-x



Box contents:

- Front panel.
- Left-hand side piece.
- Right-hand side piece.
- Cable management bar.

Cable management bar assembly



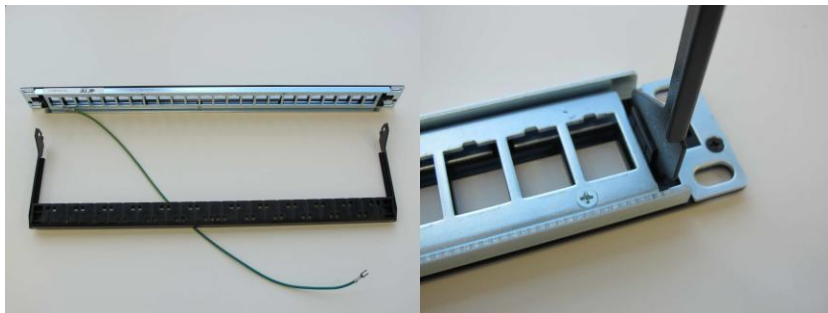
Insert the left-hand side piece into the left end of the cable management bar and push firmly until fastened securely.

Cable management bar assembly



Insert the right-hand side piece into the right end of the cable management bar and push firmly until fastened securely.

Cable management bar assembly



Insert the side pieces into the front panel as shown and push firmly until fastened securely.