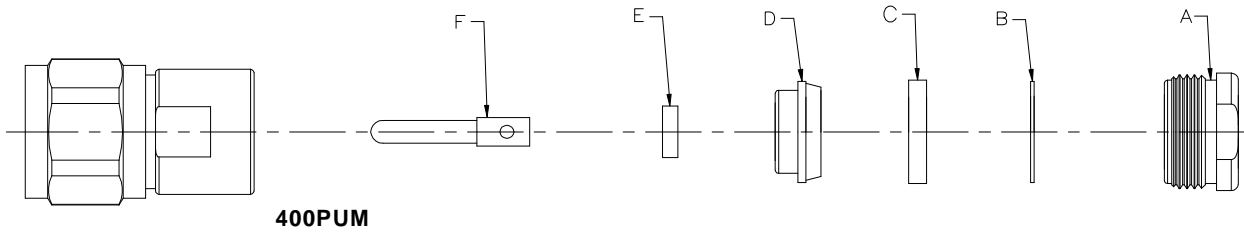


# Installation Instructions

## Connector Attachment

For Braided Cable CNT-400 & C2FP

UHF Male, Solder Pin, Clamp-type Body: 400PUM



**1** Remove 7.5 mm (0.295") of Jacket only.

**2** Slide parts A, B, C onto the cable. Note: the direction of part C as shown.

**3** Comb braid straight with a wire brush.

**4** Install part D as shown without damaging the braid.

**5** Fold braid around part D and comb braid as shown, the braid should be straight and equally spaced after comb.

**6** Cut off the redundant braid as shown.

**7** Remove 6.0 mm (0.236") of foam. Remove all foam/glue residue from the center conductor.


**8** Chamfer the center conductor at a 45° angle.

**9** Push parts E, F onto the cable center conductor.

**10** Solder part F and cable center conductor together. Inspect soldering point, solder should fill cup but not spill over.

**11** The cable attachment must be straight and aligned with the hole of connector inner contact. Insert the cable attachment into connector body until stopped; the center conductor must be inserted into the hole of insulator. Tighten the connection to the torque value of 60-80 lb-in (6.8-9.0 Nm). Note: Do not turn connector body, turn cable attachment. The V type part C are splitted into two pieces after part A installation.



	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O

O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。  
X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。



### Installation Training Available at Andrew Institute

Notice: Andrew disclaims any liability or responsibility for the results of improper or unsafe installation, inspection, maintenance, or removal practices

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