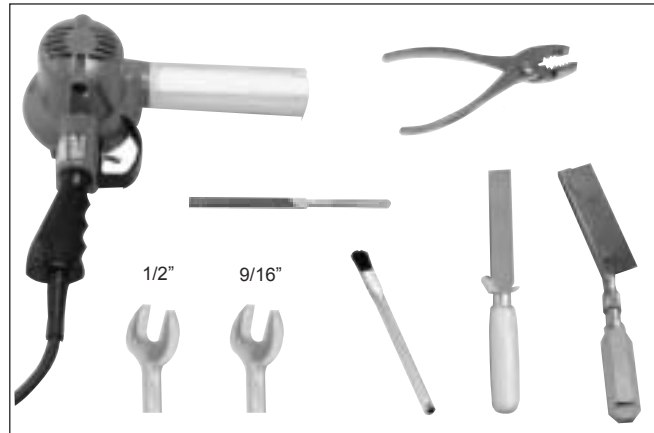


TNC Connectors

for HELIAX[®] LDF1-50 Coaxial Cable



FAX-On-Demand: +1-708-873-3614 • North America: 1-800-861-1700

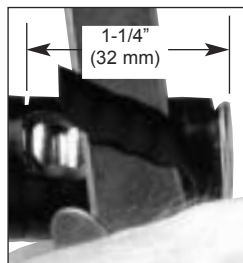
Tips and Techniques (SP50047) available by FAX-On-Demand.
Los consejos prácticos y técnicas (SP50047) pueden solicitarse por fax.

Conseils et techniques (SP50047) disponibles par fax à la demande.
Tips und Anleitungen (SP50047) auf Faxanfrage erhältlich.

Dicas e Técnicas (SP50047) disponíveis via pedido por fax.
提示與方法 (SP50047) 可以通過電傳獲得

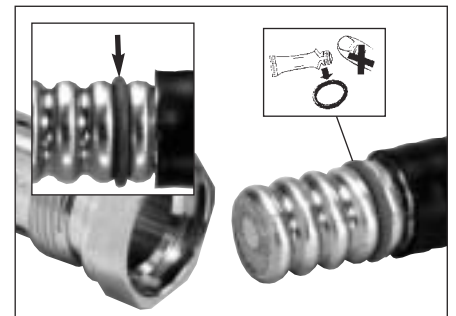
1

Trim cable jacket.
Recortar la envuelta del cable.
Coupez la gaine du câble.
Kabelmantel abziehen.
Retire a capa do cabo.
切整電纜外皮



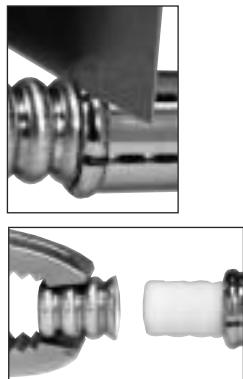
2

Add O-ring, grease, and clamping nut.
Añadir la junta tórica, la grasa y la tuerca sujetadora.
Mettez en place le joint torique, de la graisse et l'écrou de serrage.
O-Ring und Klemmutter vor Montage einfetten.
Coloque o anel O ring, graxa e a porca de aperto.
加 O 型圈，油脂和緊固螺母



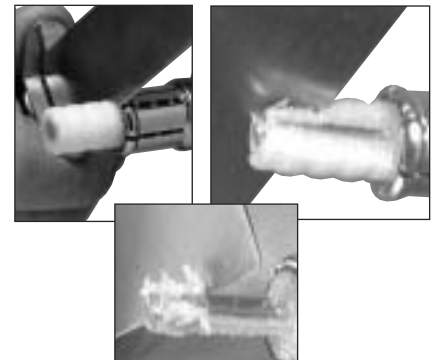
3

Cut outer conductor.
Cortar el conductor externo.
Coupez le conducteur extérieur.
Außenleiter zurückschneiden.
Corte o conductor externo.
切外導體



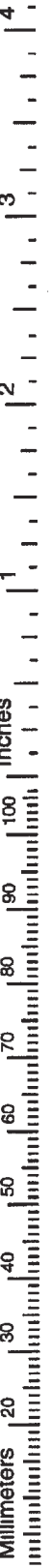
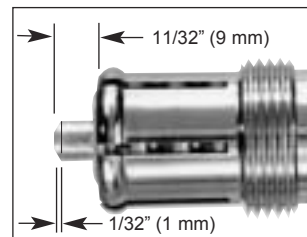
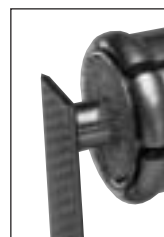
4

Remove foam and adhesive.
Retirar el material de espuma y el adhesivo.
Enlevez la mousse et l'adhésif.
Verschäumung und Klebeband entfernen.
Remova a espuma e o adesivo.
去除泡沫塑料和粘潔劑



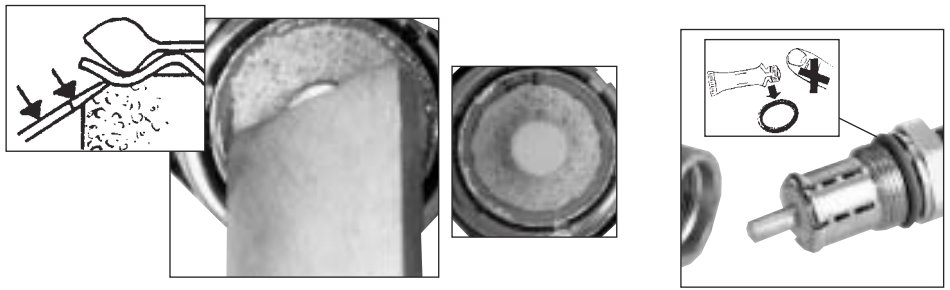
5

Trim inner conductor.
Cortar el conductor interno.
Coupez le conducteur intérieur.
Innenleiter abschneiden.
Limpe o conductor interno.
切整內心導體



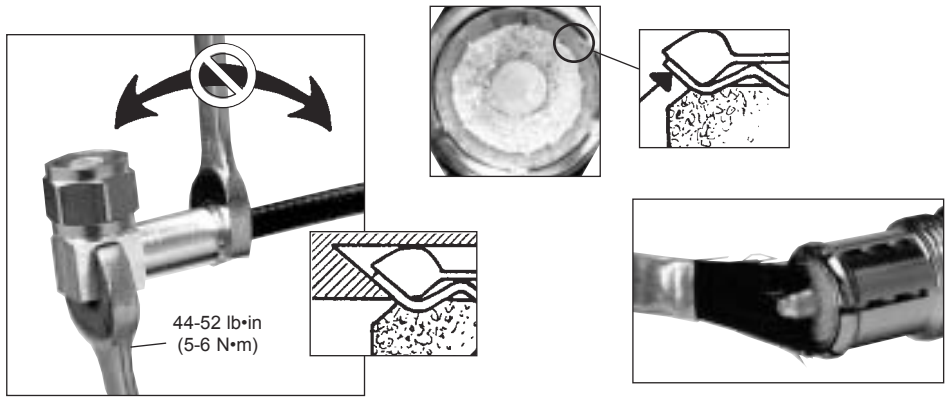
6

Compress foam, add O-ring, and add coupling body.
 Comprimir el material de espuma, añadir la junta tórica y añadir el cuerpo de acoplamiento.
 Comprimez la mousse, mettez en place le joint torique et le dispositif de raccord.
 Verschäumung zusammendrücken, O-Ring und Kupplungsgehäuse montieren.
 Comprima a espuma, acrescente o anel em O ring e coloque o corpo externo do conector.
 壓緊泡沫塑料，加 O 型圈，加聯接體



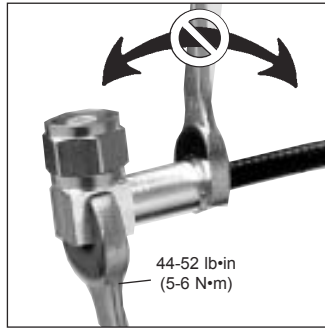
7

Flare outer conductor, examine flare, remove debris
 Acampanar el conductor externo, examinar la forma de campana y retirar los restos.
 Evasez le conducteur extérieur, examinez l'évasement et enlevez les débris.
 Außenleiter aufweiten, Öffnung prüfen und Metallspäne entfernen.
 Flangear o condutor externo, examinar o flangeamento e remover os detritos.
 擴張外導體，檢查擴張表面，去除殘骸

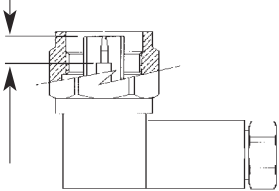


8

Reassemble connector.
 Montar nuevamente el conector.
 Réassemblez le connecteur.
 Steckverbindung wieder zusammenbauen.
 Reinstale o conector.
 重新裝配接頭

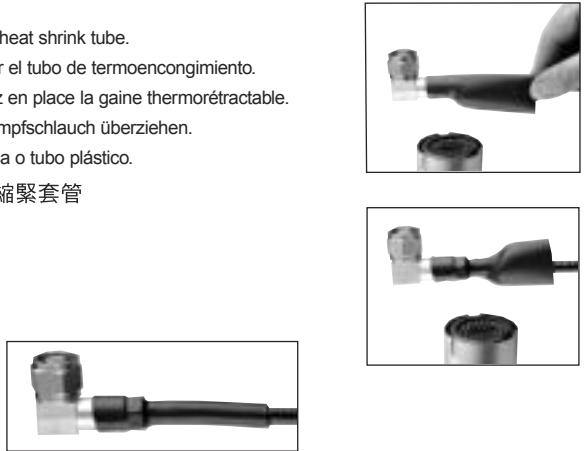


0.210-0.230"
 (5.334-5.842 mm)



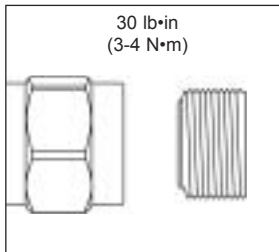
9

Apply heat shrink tube.
 Aplicar el tubo de termocongruimiento.
 Mettez en place la gaine thermorétractable.
 Schrumpfschlauch überziehen.
 Aqueça o tubo plástico.
 加熱縮緊套管



10

Coupling torque.
 Par de acoplamiento.
 Couple de serrage.
 Anschlußdrehmoment.
 Torque de conjugação.
 配合扭矩：



50	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O

O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。
 X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。

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