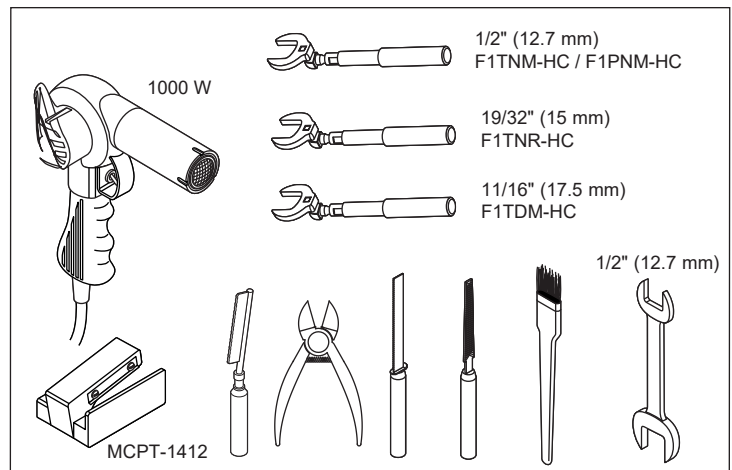
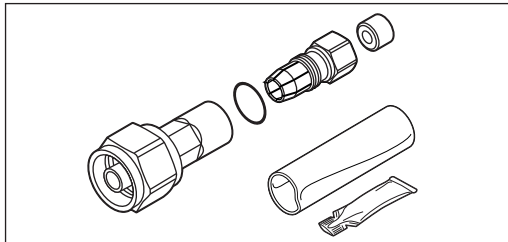
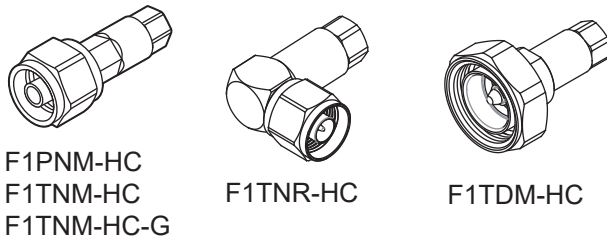


Connector Installation

for HELIAX® FSJ1-50A Cables

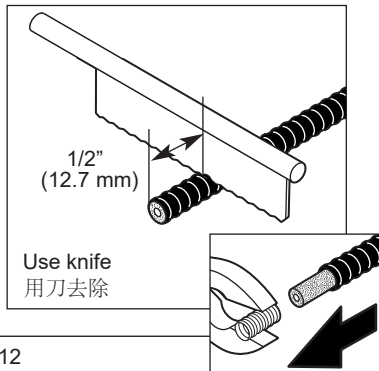
Bulletin 237645 Revision J Page 1 of 2



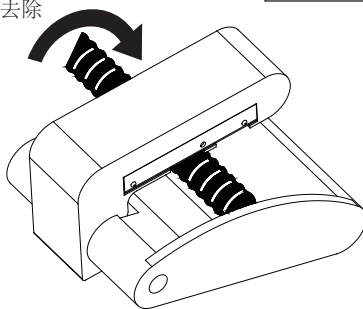
1

Straighten cable,
Cut cable, Remove
jacket and outer
conductor.

将电缆拉直，切割电缆，
去除外皮和外导管。

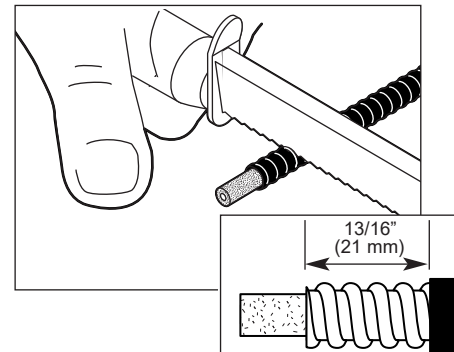


Or use MCPT-1412
或者用工具去除



2

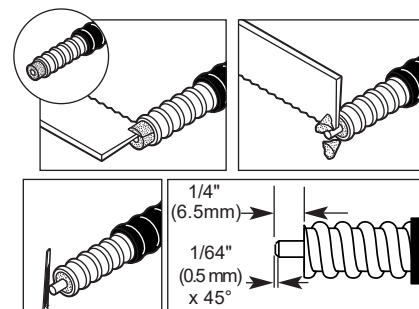
Trim cable jacket.
切整电缆外皮。



3

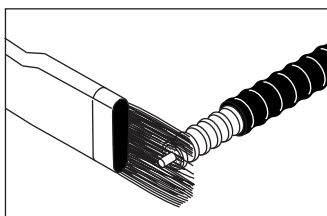
Trim inner conductor,
Remove foam and
adhesive, taper inner
conductor.

切整内导体，去除
泡沫塑料和粘合剂，
锥削内心导体。



4

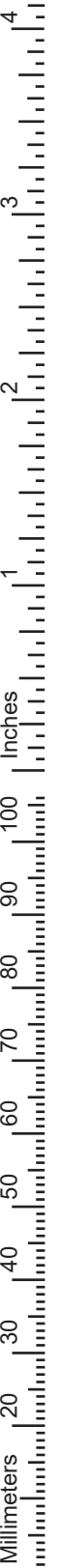
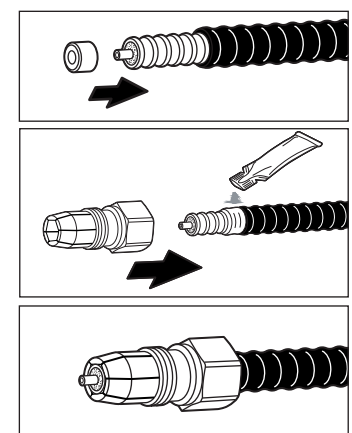
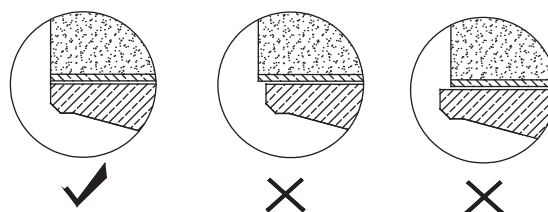
Remove deburr and debris.
去除毛刺和残屑



5

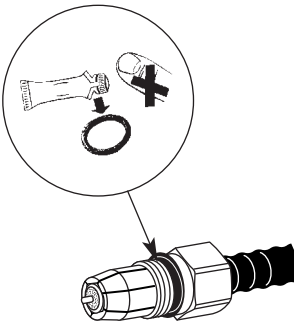
Add threaded gasket, grease, and clamping nut.
加螺纹垫圈，油脂和紧固螺母。

Ensure the planes of cable & clamping nut are
on one line as below.
保证电缆端面与紧固螺母端面齐平，
如图所示：



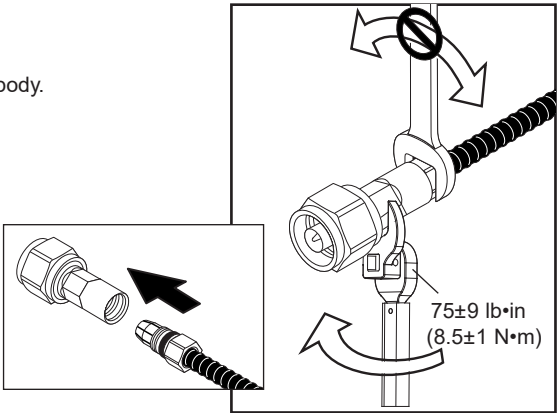
6

Add O-ring and grease.
加O型圈和油脂



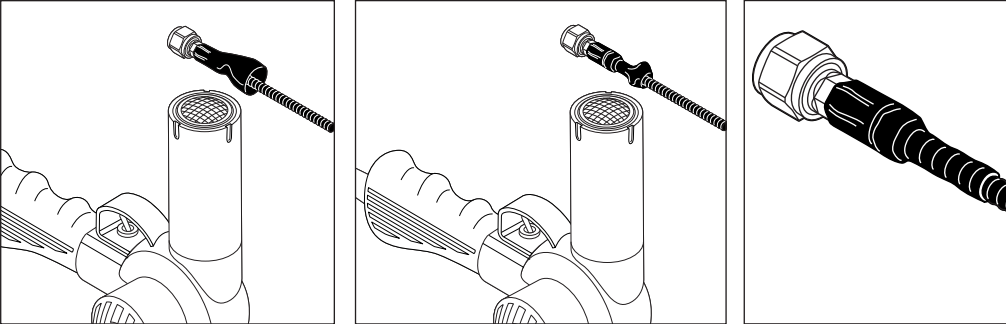
7

Attach connector body.
安装接头体



8

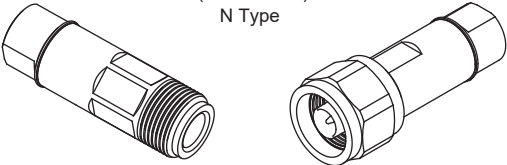
Apply heat shrink tube.
加热缩紧套管



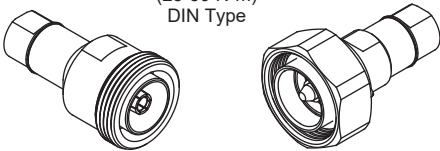
9

Coupling Torque.
配合扭矩.

6.2-9.7 lb-in
(0.7-1.1 N•m)
N Type



220-265 lb-in
(25-30 N•m)
DIN Type



	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O
O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。 X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。						