

XT SERIES DryLine® DEHYDRATOR

USER MANUAL

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Section 1 General Information

1.1 Introducing New DryLine® Dehydrators.

The Andrew XT2000 DryLine® Dehydrators are a new generation of pressurization equipment for antenna and transmission line systems. They feature a new patented membrane separation drying technology for the industry's best performance and reliability plus many exclusive new features such as microprocessor control and quiet operation.

Each large DryLine® Dehydrator is a pressurization system built into a convenient chassis, floor-mounted package. It is a self-contained unit containing many components which, in other systems, are typically pieced together on site.

This Manual contains the information you need to install, operate and maintain your XT Series DryLine® Dehydrator.

1.2 Description

DryLine® Dehydrators provide a source of dry air -45°C (50°F) dew point or drier, for pressurizing large antenna and transmission line systems. Output pressure is programmable and can be set to operate between 0.3 and 15 psig.

Air pressure is generated by an air compressor and the air is dried by permeable separation of the water vapor through a membrane cartridge, eliminating the use of timer-controlled heaters, solenoid valves, desiccant towers and associated wiring, providing greater reliability.

The internal microprocessor control circuitry provide several major options including programmable alarms and operating thresholds.



1.3 Introducing the DryLine® Redundant Hot Standby Dehydrators

The Andrew XT Series DryLine® Dehydrator provides a better level of transmission line system protection through the Redundant Hot Standby version.

In this configuration, up to 2 XT Series DryLine® Dehydrators are connected together, providing dry air distribution to one or more transmission lines and common control over the operation of both dehydrators. The system also provides additional capacity for very large, tight systems where the flow of a single dehydrator is not sufficient for purging and initial pressurization, but is adequate for maintaining pressure, once established.

Section 2 Installation

2.1 Unpack Dehydrator and Inspect for Shipping Damage

Carefully remove packing material.

Check the dehydrator and line monitor for shipping damage such as dents or loose parts.

Open the dehydrator front door and check for loose wires, hoses, or components.

If anything is loose, refer to the piping schematic [Figure 7](#) or the wiring schematic [Figure 8](#) and [Figure 9](#) for proper placement.

If there is damage or if there are any other problems, contact Andrew Technical Service. Telephone numbers are listed in [Section 10](#).

If everything looks correct, close the dehydrator front door.

2.2 Perform Pre-System Startup Test

Make sure power switch is in the OFF position. Plug the dehydrator into a proper electrical outlet. Proper outlets are defined in the specifications, [Section 9](#). Do not connect the air lines on the unit at this time. Within 30 seconds the on the Line Monitor panel will show a pressure reading of 0.0 and the compressor should start. As the unit warms up, check the filter bowls (See Figures 1) to ensure condensate is being released and not building up in each bowl. Check the pressure gauge at the top or bottom of the membrane tube. Verify it is at 621 kPa (90 psig ± 5 psig). Adjust the valve if necessary to show 621 ± 34 kPa (90 psig). Check the air output port at the top of the unit to make sure that air is flowing out. If problems exist, review troubleshooting procedures in [Section 7](#) or consult Andrew Technical Service. If these items check out, turn power switch off, unplug the unit and close the dehydrator front door.

For the Redundant Hot Standby configuration, there is a control line from the master unit which connects to the input line on the slave unit.



Figure 1 Check Filter Bowls

2.3 [Place the Dehydrator](#)

The XT Series DryLine® Dehydrator is designed for to be floor standing. The unit is shipped with the power cord and air lines placed through the top of the unit.

2.4 [Install Polyethylene Tubing Lines](#)

- Output lines (4) with individual valves.
- Pressure sense line
- For the Redundant version, the slave unit sense line.

2.5 [Connection Procedure](#)

Connect the Transmission Line Tubing. Insert the tubing runs from the transmission lines into the fittings in the top panel marked "Outlet".



Connect the Remote Sense Line Tubing. Insert a single tubing run from the transmission line into the fitting in the top panel marked "Remote Sense".

Install the isolation shutoff valves. The valves when used on output lines, allow the system to retain pressure while the system is removed for servicing. Place each valve in line between each output and transmission line.

For Redundant Hot Standby, use the Tee fitting (optional) to connect the output lines together (from the master and slave units).

The remote sense line, ideally, should be connected to a separate gas inlet port on the transmission line. If a second port is not

available, install a tee fitting in to the gas inlet on the transmission line. Connect the remote sense line to the short side of the tee and the dehydrator outlet to the long side of the tee.

CAUTION:

Do not operate the unit with the pressure sense line disconnected, this may result in an over pressure condition. Also be sure that any isolation valves are open before operating the unit.

This configuration shows proper hook up for systems when only a single waveguide is required in the system.

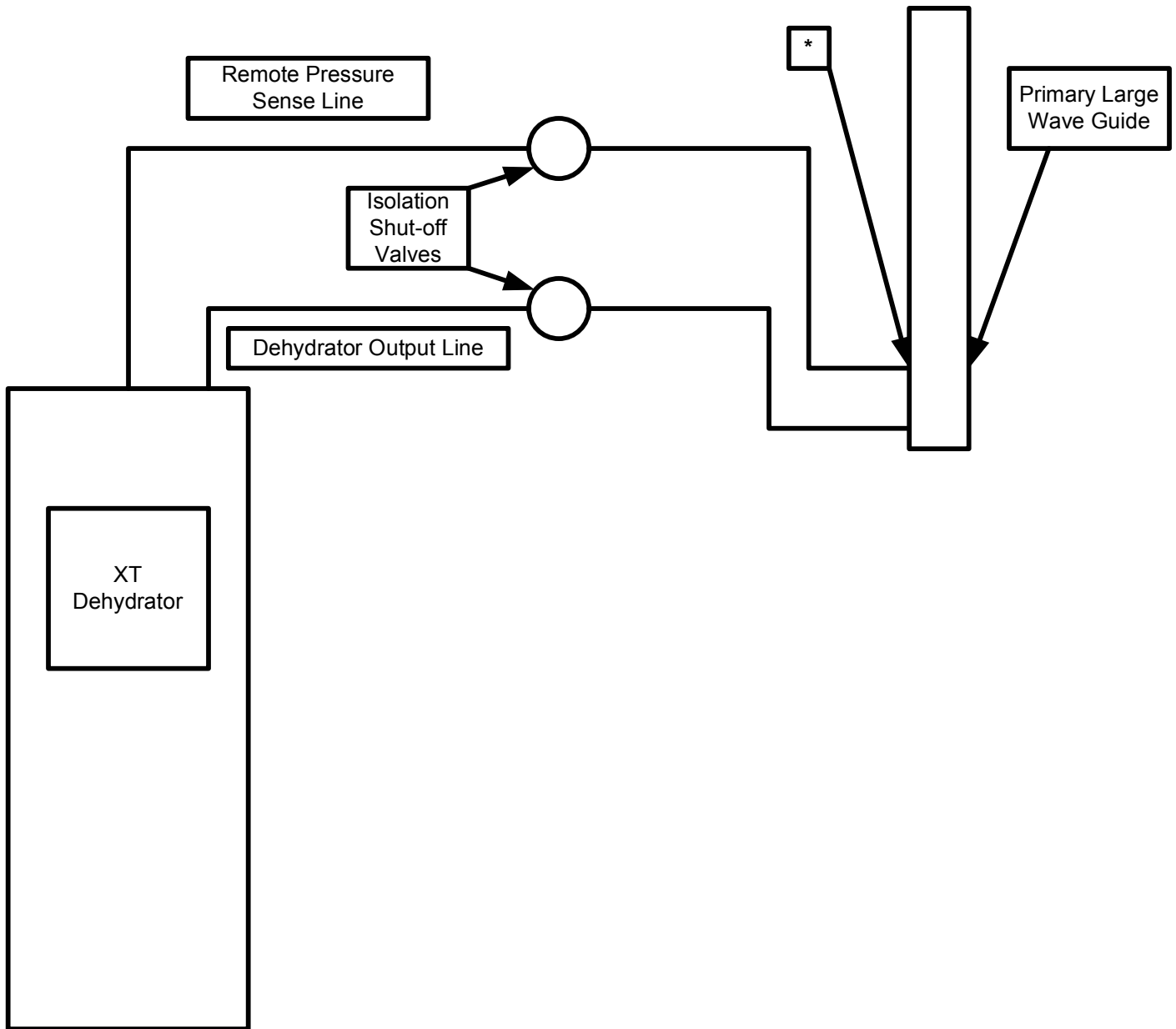


Figure 2 XT Series System configuration diagram Basic

CAUTION!
Do not operate the Dehydrator with the system isolation valves closed or with the remote sensing line disconnected. Serious damage to the wave guide due to overpressure can occur.

*** Note!**
To provide extra overpressure protection a secondary popoff valve may be added at this point that is closely matched to the maximum system safe pressure. See specification page for options available

2.6 Connect Alarm Wiring

Open the front door and connect the alarm wiring to terminals shown in figure 3. See below

Upper terminal strip shown in figure 4. See below

Function	Terminal	Symbol	Jumper
High Pressure	Common	-	JP7
High Pressure	Normally Open	+	
High Humidity	Common	-	JP2
High Humidity	Normally Open	+	
Excess Run	Common	-	JP4
Excess Run	Normally Open	+	
Low Pressure	Common	-	JP6
Low Pressure	Normally Open	+	
Power Fail	Common	-	JP5
Power Fail	Normally Open	+	

If Normally Closed contacts are desired, move the jumper on the PC boards to the N.C. position. Jumper on positions A-B for normally open, position B-C for normally closed. All alarms are dry contacts and can be ganged together if a single alarm is desired. See figure 3.

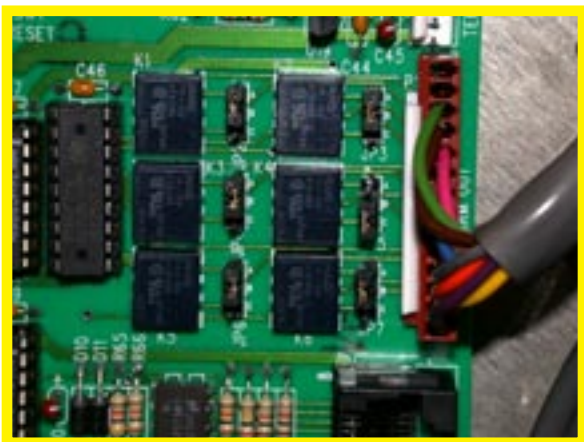
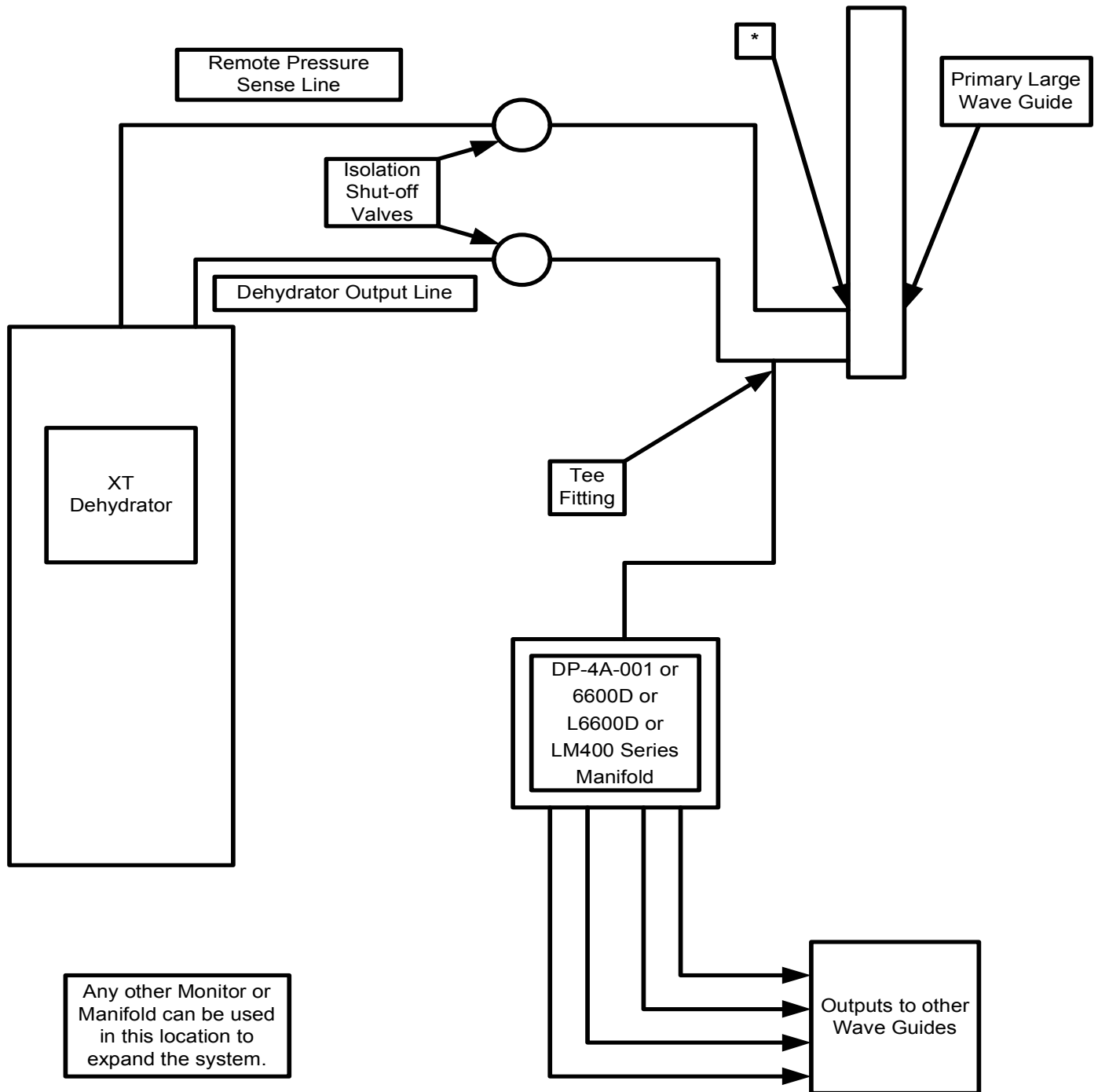


Figure 3
Alarms Jumpers

Figure 4
Upper terminal strip

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This configuration shows proper hook up for systems, when more than a single wave waveguide is required in the system. For larger systems an 8- output manifold can be added. This diagram can also be used for hooking DP-4A-001 or 6600D or L6600D or LM400 Series Manifold to the system.



[Figure 5 XT Series System configuration diagram Multi-Line](#)

CAUTION!

Do not operate the Dehydrator with the system isolation valves closed or with the remote sensing line disconnected. Serious damage to the wave guide due to overpressure can occur.

*** Note!**

To provide extra overpressure protection a secondary popoff valve may be added at this point that is closely matched to the maximum system safe pressure. See specification page for options available

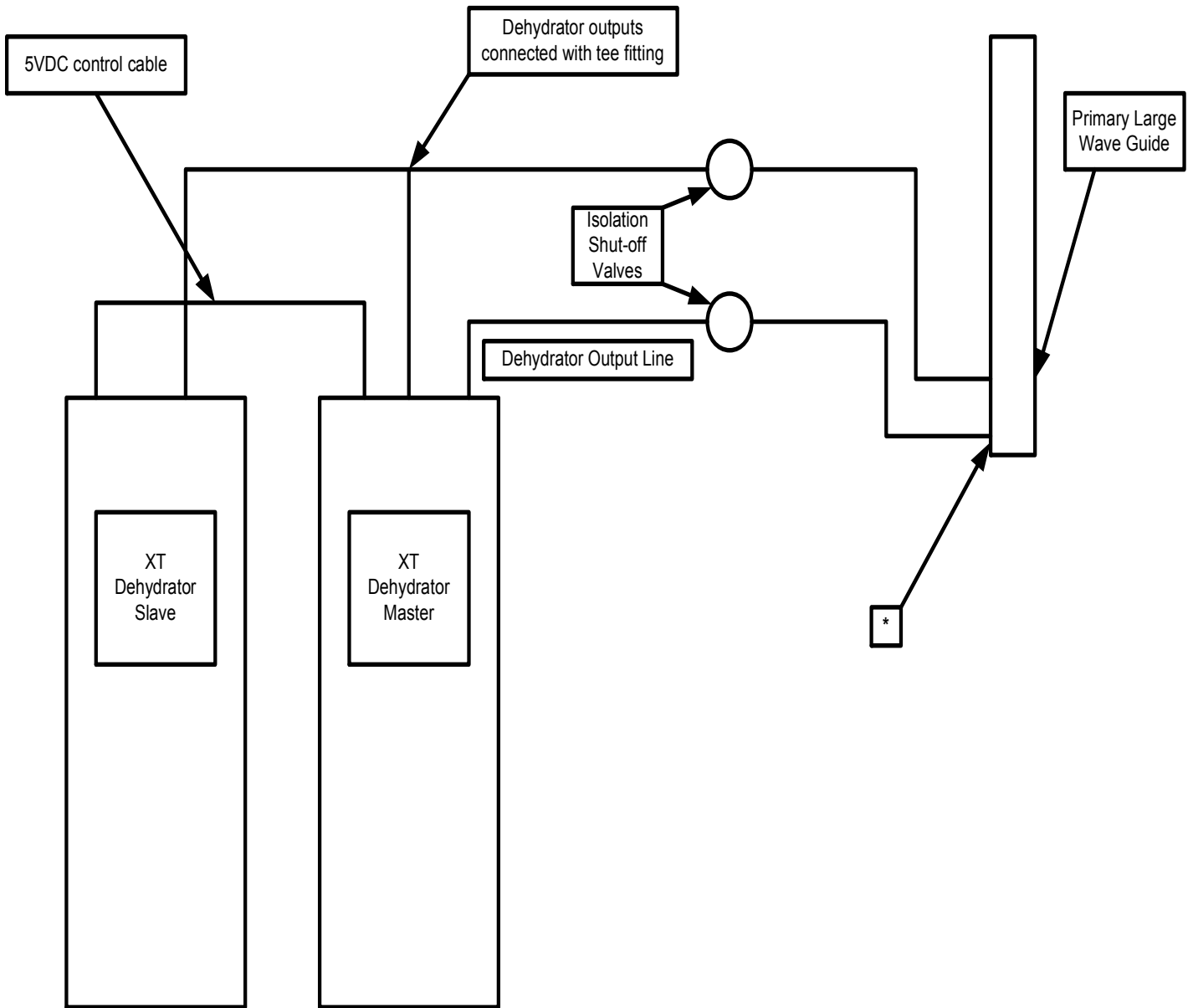


Figure 6 Redundant System Configuration

CAUTION!
Do not operate the Dehydrator with the system isolation valves closed or with the remote sensing line disconnected. Serious damage to the wave guide due to overpressure can occur.

*** Note!**
To provide extra overpressure protection a secondary popoff valve may be added at this point that is closely matched to the maximum system safe pressure. See specification page for options available

2.7 [Connect to Dry Air Cable System Caution:](#)

Check the system pressure rating before connecting the dehydrator to the transmission line system. If the rating is below 35 kPa (5.0 psig), the output pressure of the dehydrator should be adjusted. See [Section 4](#). To insure that all internal dehydrator components are properly dried; operate the XT Series DryLine® Dehydrator unit for at least 45 minutes prior to connecting the output air line to the primary waveguide.

If the transmission lines have not been purged, take the following steps to dry the system; otherwise, proceed to [Section 3](#), Controls and Displays.

2.7.1 [Purging Procedure](#)

1. Determine total volume of the pressurized dry air cable system to be connected to the dehydrator. Refer to "Table 2 - Times to Purge and Times to Pressurize." Remember if the Redundant Hot Standby option is used, these times can be cut in half (approximately).
2. Open the opposite end of the cable system from the dehydrator for purging.
3. Operate the dehydrator (after the initial 45 minute drying period) to deliver dry air into the pressurized air system until a total of 3 volumes have been pumped through the entire system.
4. Check the humidity in the system using the humidity alarm. Perform this check after the far end of the system has been closed and the system has been stabilized for at least 5 hours.
5. Check cycle timing. Compressor on time should be no more than 10% of off time for maximum life. If not:

System may not be properly sized.

Or

Leaks may exist. Check using Snoop or detergent water.

Or

Normal connector leakage may be greater than expected.

During the off cycle, the dehydrator is designed to allow a small amount of system air to bleed back through the membrane dryer. This air maintains the dryness of the membrane dryer. As system air bleeds back through the dryer, additional system moisture is continually removed, lowering the system dew point even further.

Your system is now up and running at the factory programmed settings. To become familiar with the microprocessor controls and to change the settings, proceed to [Section 3](#), Controls and Displays.

Connect the alarm wiring to the terminals on the inside of the unit. Refer to the label on the alarm board or the schematic for the proper connections.

2.8 [Connect to Power Supply](#)

The XT Series can be plugged into a standard 20 A power receptacle of the rated voltage.

Electrical connections requiring separate circuits when multiple dehydrators are installed.

Connect the dehydrator to a properly grounded power outlet. Power is specified in [Section 9](#), Physical Specifications.

2.8.1 [Grounding Instructions](#)

This product should be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape path for the electric current. This product is equipped with a cord having a grounding wire and a grounding plug. It should be plugged into a properly installed outlet that is grounded in accordance with all local codes and ordinances.

Danger:
Improper installation of the grounding plug can result in a risk of electric shock. If repair or replacement of the cord or plug is necessary, do not connect the green grounding wire to either flat blade terminal. Check with a qualified electrician or serviceman if you have any questions regarding grounding or if in doubt as to whether the product is properly grounded.

Connection to a Halo Grounding System: A #10 grounding stud is located at the inside power entry area of the dehydrator chassis for direct connections to a halo grounding system, where applicable. Connect using a No. 6 copper stranded wire, terminated at the ground stud with a proper ring tongue crimp-on terminal.

2.8.2 Plug and Outlet Configurations

Make sure that the units are connected to an outlet having the same configuration as the plug. Do not modify the plug. If it will not fit the outlet, have a proper outlet installed by a qualified electrician. Do not use an adapter. If the product must be reconnected for use on a different type of electric circuit, qualified service personnel should make the re-connection.

2.9 Test the Unit

Turn on the dehydrator. The display should indicate 0.0 pressure within thirty seconds. The humidity alarm, low-pressure alarm, pressure reading and, eventually, the excess run time alarm (if so equipped) should flash in sequence in the display window. The alarm conditions exist because the unit is not connected to the system.

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System Volumes, Times to Purge and Pressurize

Line Type	Volumes		Time to Purge 1000 ft (305 m) in Hours per 3 Volumes	Time to Pressurize to Operating Pressure In Hours Per 1000 ft (305 m ² .)
	ft ³ per 1000 ft	liters per 1000m	XT2000	XT2000
HELIAX® Coaxial Cable, Pressurized to (35 kPa (5 psig))				
3"	36.7	3410	0.82	.092
4"	69.9	6494	1.56	.176
5"	117.0	10870	2.60	.294
HELIAX® Elliptical Waveguide, Pressurized to (35 kPa (5 psig))				
EW34	25.0	2323	0.556	0.062
EW28	36.0	3345	0.8	0.090
EW20	60.5	5621	1.344	0.152
EW17	71.0	6596	1.578	0.178
Circular Waveguide, Pressurized to (35 kPa (5 psig))				
WG269	39.5	3670	0.878	0.100
WC281	43.1	3746	0.958	0.108
Rigid Transmission Line, Pressurized to (35 kPa (5 psig))				
3-1/8"	48.7	4524	1.082	0.122
4-1/16"	84.0	7804	1.866	0.212
6-1/8"	194.0	18023	4.312	0.488
8-3/16"	347.0	32236	7.712	0.874
Guideline Waveguide for UHF-TV, Pressurized to 14 kPa (2 psig)				
GLW1350	994	92343	22.08	1.000
GLW1500	1227	113988	27.26	1.240
GLW1700	1576	146410	35.02	1.600
GLW1750	1670	155143	37.12	1.68

Section 3 Controls and Displays

This section explains the functions of the controls and displays used for operation and programming of the controller.

3.1 Dehydrator Controls

ON-OFF

Double pole power switch controls both sides of the line. Built-in light indicates power is ON.

Circuit Breaker

White tab indicates overload condition Re-settable.

Fuse

On the controller PCB.

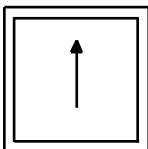
3.2 Microprocessor Control Keys



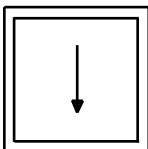
Advances display (scrolls ahead) to the next display or program mode without changing the values in the microprocessor memory.



Enters into the microprocessor memory the values displayed in the window and advances display (scrolls ahead) to the next program or display mode.



Numerically increase displayed settings in display window. When depressed longer than 1/2 second scrolling will occur at a faster rate.



Numerically decrease displayed settings in display window. When depressed longer than 1/2 second scrolling will occur at a faster rate.



Used to allow the user quick access to the system event log. After depressing this button, the most recent event will be displayed. The up and down arrow buttons may be used to browse the log.

3.3 Digital Display Window

The window displays three types of information:



System Status Information. Displays system pressure and total run time.



Alarm Condition Display. A flashing display indicates that an alarm condition exists. The display is factory set for English language and English units. It can also be set for metric units.

**Section 4
Operation**



4.1 Control Status and Programming

XT Series DryLine® Dehydrator have a microprocessor based control board for monitoring and control of the controller and setting the programmable alarms. It comes factory set for English language and English units. Figure 9 shows the various modes, which maybe viewed, in the display window. Main Menu displays are shown in the first column. Program Mode Submenu displays are shown in the second column.




4.2 Familiarize yourself with the Displays

4.2.1 The Main Menu

First, become familiar with the Main Menu. Turn the controller. Upon power up the system will do a set of internal diagnostics and mean while display as follows: "X controller revision XX.X." If a power-up test failure is detected the following is displayed: "system pressure XXX.X psig (kPa).



1. Press the  button and the display will indicate "PROGRAM MODE".
2. Press the  button again and the Total Run Time will appear as "XXXX.X HOURS" and indicate total hours since initial turn-ON.

Note for the Redundant Hot Standby

- version, the  button can be pressed again and total run time will appear as; "XXXX.X hours B" and indicate total Dehydration B hours since initial turn ON.
3. Press  and you will return to system pressure, or, if the excess run alarm has been purchased, "CLEAR RUN TIME" will appear. This feature is used to clear the alarm by pressing the  key and proceeding back to [COMP5.0 psig].

4.2.2 The Program Mode Submenu

If your monitor is equipped with all options, all of the screens shown in the flow chart will apply. The modes pertaining to high-pressure, high humidity (fixed at 7.5% R.H.) and excess run time, as well as multi-channel manifold capability are options.

1. Press the  key and proceed from system pressure to [PROGRAM MODE].
2. Press the  key and proceed to the Program Mode Submenu. [COMPON 0.5] will now appear on the display. At this point, the display will be as follows, prompting the user for a new password: "default password is "111111".



The following sections describe the various programmable functions and the associated sub-functions in detail.

3. Compressor Count: this valve is set to "1" for a single compressor up to "4" when used with multiple compressors in the Redundant Hot Standby mode. Values ="1-4".
4. High Pressure Tank Set: this valve to "NO" unless the high pressure tank option was purchased. Values = "Y or N".
5. SET DATE (month) 2 digits for month of the year. values = "01 - 12"
6. SET DATE (day) 2 digits for day of the month. values = "01 - 31"

7. SET DATE (DOW)
2 digits for day of week.
values = "00 - 99"
8. SET DATE (year)
2 digits for year.
values = "00 - 99"
9. SET TIME (hour)
2 digits for hour of the day.
values = "00 - 23"
10. SET TIME (minutes)
2 digits for minutes of the hour.
values = "00 - 59"
11. COMP RUN TIME ALARM
Set this to a time above the normal runtime on the system.
values = "5 - 240"
12. COMPRESSOR ON
Set this the desired start pressure in psig (or kPa) format is XXX.X psig. Values = "0.3 - 15.0" for standard unit or "0.3 - 100.0" for the high pressure option.
13. COMPRESSOR OFF
Set this the desired start pressure in psig (or kPa) format is XXX.X psig. Values = "0.3 - 15.0" for standard unit or "0.3 - 100.0" for the high pressure option.
14. LOW PRESSURE ALARM
Set this the desired low pressure alarm threshold. Format is XX.X psig (kPa).
Values = "0.1 - 15.0".

NOTE

Must be set below compressor ON set point. Recommended setting is at least 0.3 psig below compressor ON values.

15. HIGH PRESSURE ALARM
Set this to the desired high pressure alarm threshold. Format is XX.X psig (kPa).
Values = "0.1 - 16.0"

NOTE

Must be set above compressor OFF set point. Recommended at least 0.3 psig above OFF value.

16. BACKUP COMP ON PRESS
Used only with multiple compressor systems set to operate in redundant hot standby mode. This is set to the desired start pressure for the backup compressor(s).
Format is XXX.X psig (kPa). Values = "0.3 - 15.0".

NOTE

Must be set below primary compressor ON set point.

17. COMP OVERHAUL TIME
Factory only setting 3000 hours.
18. 18. KEYPAD INACTIVITY
Format is XX seconds. Factory set for 45 seconds.
19. SYSTEM PRESSURE HI RES
If set to "YES", this setting will display system pressure two decimal places of resolution. Set to "NO" except when system pressures are very low or the ON and OFF pressure differential is very small.
20. ENTER NEW PASSWORD
The factory set password is "111111". User may enter a new password and depress "ENTER" or depress the "SELECT" button to cancel the change.

4.3 [Pressure Monitoring and Control](#)

4.3.1 [Pressure Monitoring Points](#)

Dehydrator output pressure is monitored at the transmission line on all models by the “Remote Sense” port on the top of the unit.

CAUTION:

Do not operate the unit without the sense line connected, this may cause an over pressure condition that may damage the waveguide.

4.3.2 [Dehydrator Duty Cycles](#)

The dehydrator is programmed at the factory to start when the output pressure of the dehydrator drops to 3 kPa (0.5 psig) and stop when the pressure reaches 35 kPa (5.0 psig). That is the recommended pressure range for most antenna and transmission line components, which have a rating of at least 3 kPa (0.5 psig).

Some system components, however, have lower pressure ratings. Using the procedures described below, XT Series DryLine® Dehydrators can be programmed for any start/stop pressure combination in the 2-103 kPa (0.3 - 15.0 psig) range.

For the Redundant Hot Standby version, the master unit is programmed to operate at 7 kPa (1.0 psig) and the slave unit is programmed to start at 3.5 kPa (0.5 psig). Both units are set to stop at 35 kPa (5.0 psig).

4.3.3 [Display of System Pressure](#)

The dehydrator output pressure “System Pressure 0.0” is the initial display as power is applied to the unit.

As shown in Figure 9, Main Menu, pressing the



Key will display “PROGRAM MODE” on the display window.

4.3.4 [Alarm Conditions](#)

Alarm conditions, except high humidity, are defined by the programmed settings entered into the microprocessor as described below. Alarm contacts are included in the unit and wiring terminals are located on the inside of the door.

When an alarm condition exists, the normally open contacts are closed, thereby activating a remote alarm (not included). Also, the alarm condition will flash continually on the display window until the alarm condition is corrected. In the case of the excess run alarm, the alarm must be cleared as described in the programming section.

4.4 [Programming Procedure](#)

Use the SELECT key to advance through the series of prompts without changing the programmed values. If you change a value and want to save it to memory, use the ENTER key, which will also advance you to the next feature.

With the “PROGRAM MODE” prompt displayed in the display window, press the



key to proceed to the first programmable feature.

4.5 [Shutdown Procedure](#)

When removing your dehydrator from service, you may need a substitute dry air source. Call Andrew Technical Service. Telephone numbers are listed in [Section 10](#).

Before turning off the unit, notify personnel that alarms may be activated.

To shut down the XT series unit, turn the ON-OFF power switch to the OFF position and close the isolation shutoff valves located in the output / input lines to retain system pressure.

Disconnect by unscrewing the poly tube compression fittings located at the top of the unit.

Section 5 **Theory of Operation**

5.1 Dehydrator

The patented drying system begins at the compressor, where filtered ambient air (refer to piping schematic [Section 2](#)) is compressed. The compressed air is then cooled and condensed in the heat exchanger after which water droplets are separated in the water filter. The saturated air then passes through a coalescing filter for the removal of additional water and particulate and then into the patented membrane cartridge where the remaining water vapor is removed by pressure differential.

The water separated in the filters is blown to a pan on the head of the compressor and is evaporated by the heat of compression. The flow of the water is controlled by a timer controlled solenoid.

The membrane tube separates moisture from air by a pressure differential across semipermeable fibers. The water vapor and a small amount of the air permeate through the filter walls leaving the exiting air with a reduced water vapor content of -45°C (-50°F) dewpoint. The air that permeates through the fibers purges the water vapor out of the tube's vent ports.

This patented drying process contains no moving parts, thus reducing maintenance and increasing reliability.

5.2 Dehydrator Control

The ultra-dry air exits the dehydrator at the top of the unit. Low pressure, High pressure, High Humidity, and Excess run alarms are tapped into the air line within the dehydrator.

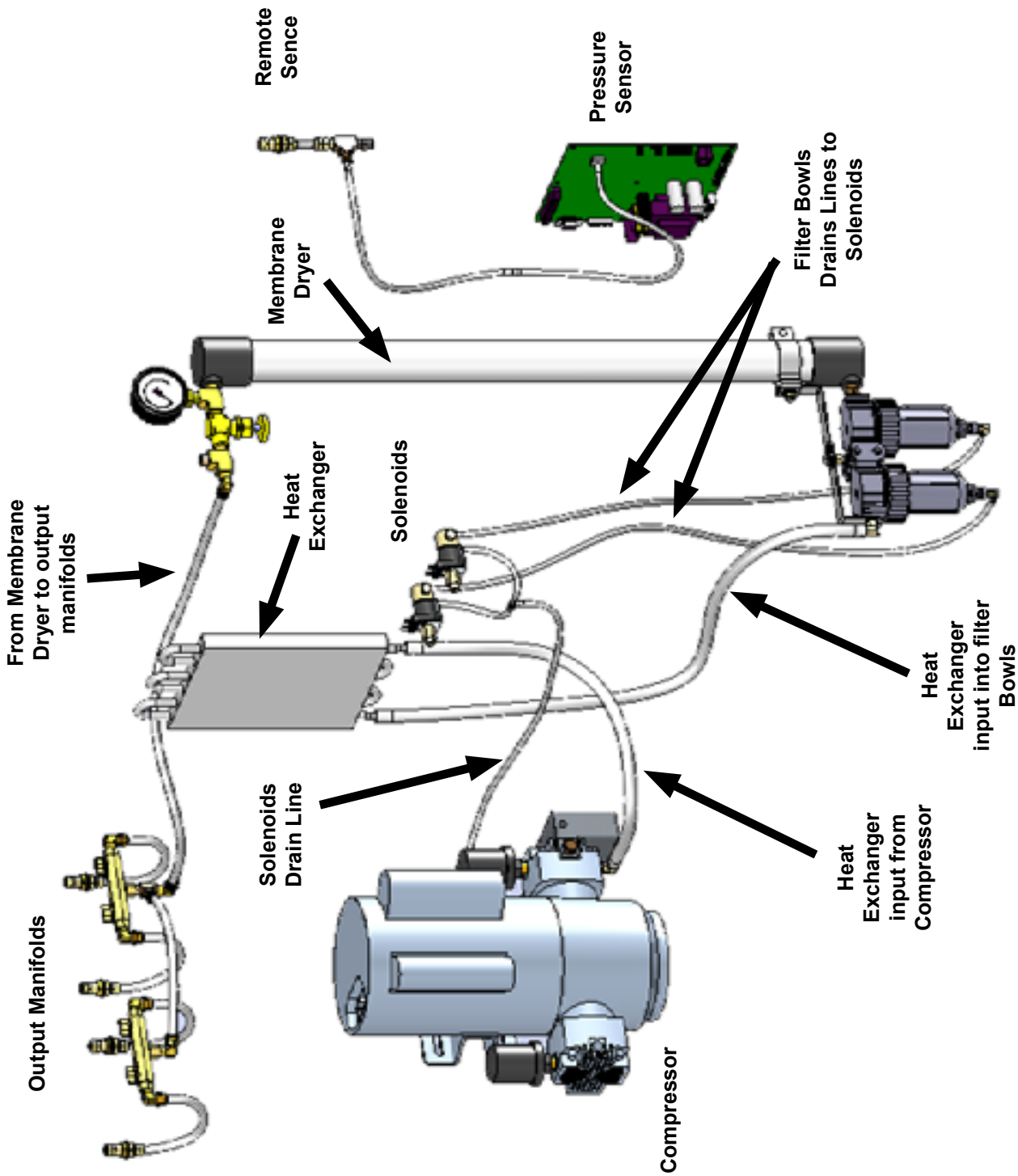


Figure 7 Piping Schematic

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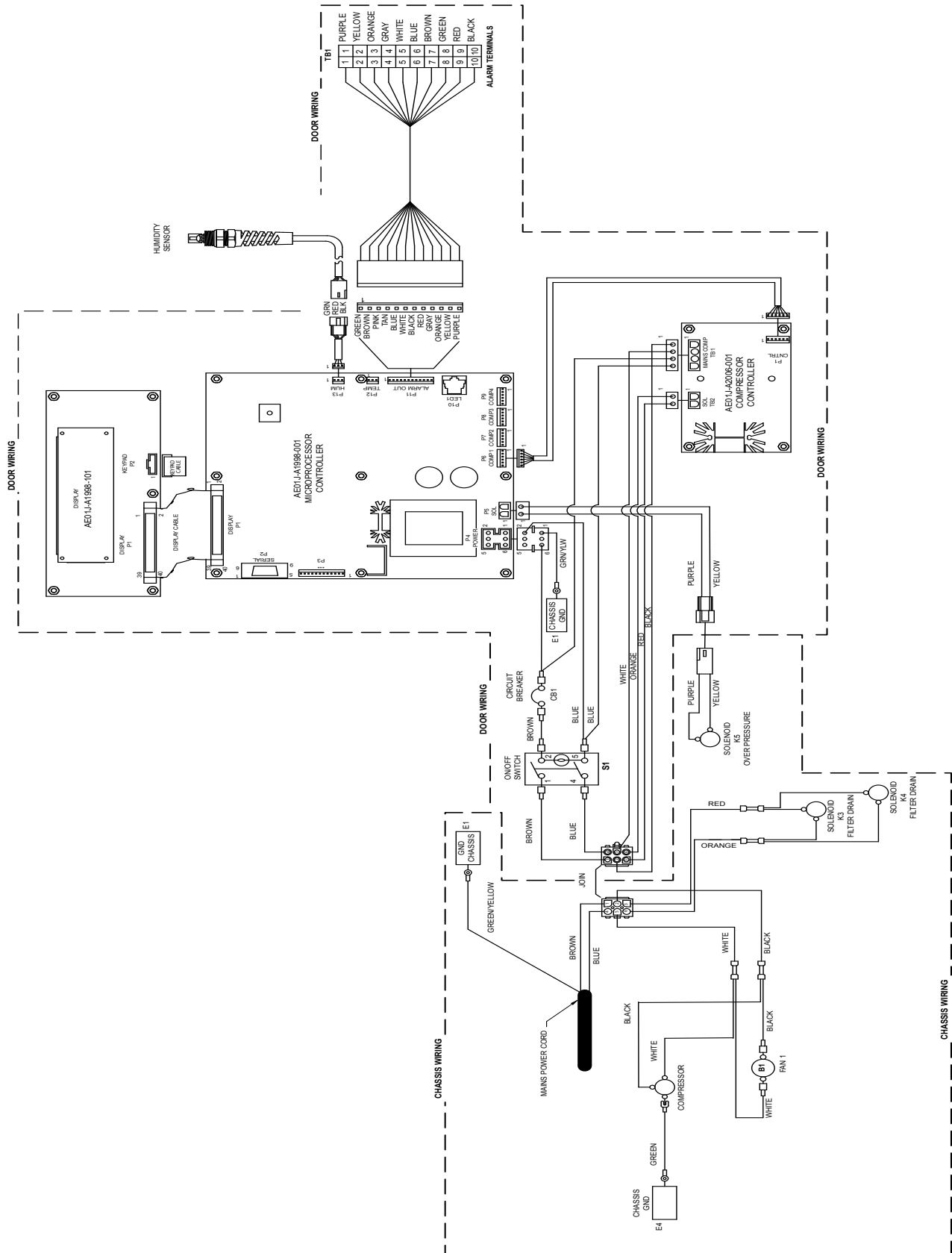
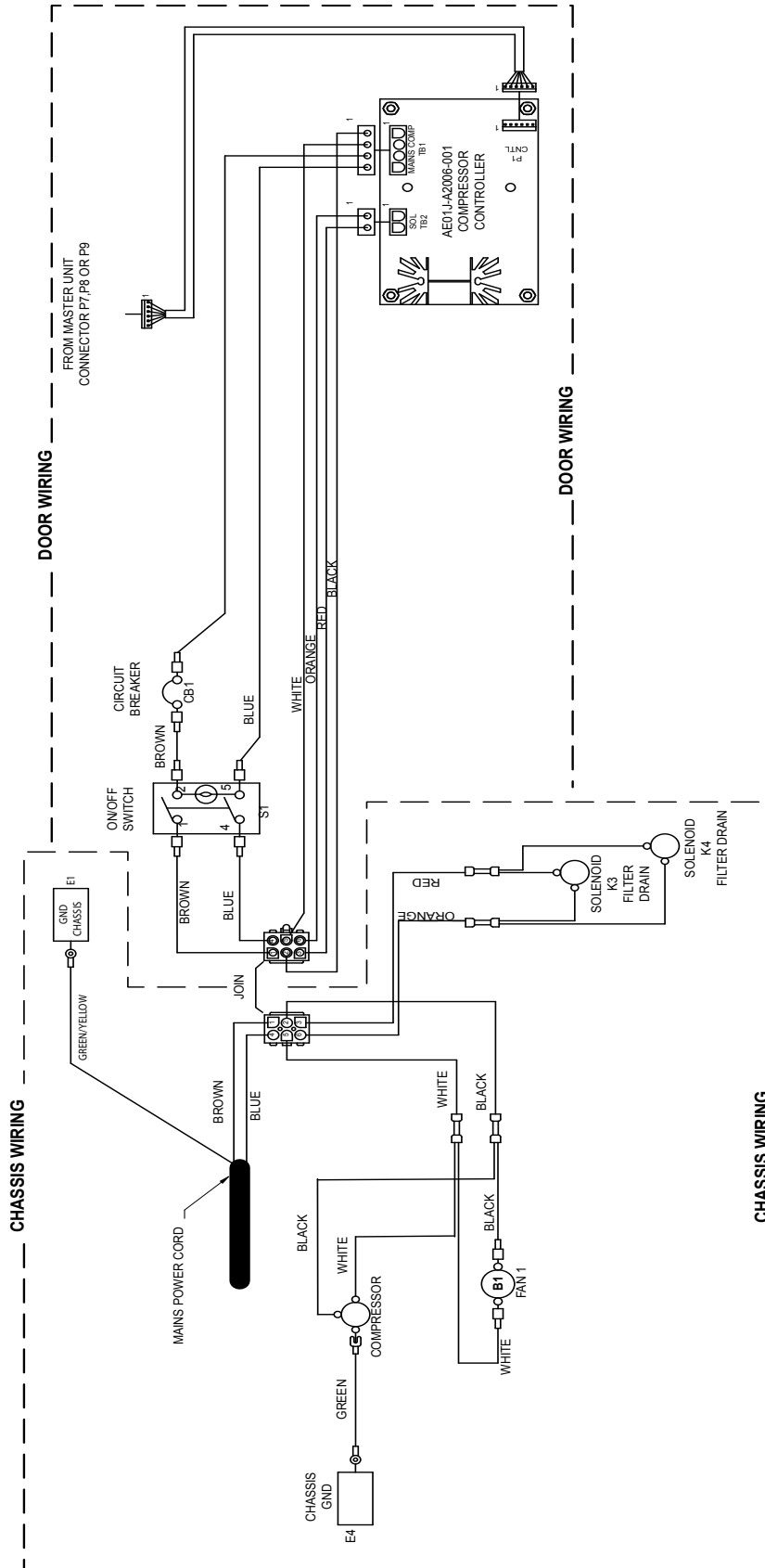


Figure 8 Schematic -9XXXX Master



Section 6 Maintenance

The dehydrator requires maintenance semiannually and after each 3000 hours of operation to ensure continued reliable operation.

Danger:
Service personnel should observe all safety regulations. Do not perform maintenance on equipment without first turning off the main power supply. Under certain conditions, dangerous potentials may exist when the main power supply controls are in the off position. Only qualified technicians should attempt to effect maintenance or repairs on electrical equipment.

Semi-Annual Maintenance. The semi-annual maintenance consists of a preventive maintenance inspection and replacement of the compressor air filter. These tasks can be performed easily in the field as described below.

3000 hour Overhaul. A dehydrator overhaul is required after the compressor has run a total of 3000 hours, as indicated on the compressor run time meter. The dehydrator overhaul includes a compressor overhaul, water filter, high temperature tubing and hose clamps.

The dehydrator overhaul kit, see [Section 8](#), includes all the necessary parts and instructions. Or, if you prefer, Andrew offers a dehydrator overhaul service. Contact Andrew Technical Service. Telephone numbers are listed in [Section 10](#).

Refer to Sections 8.4.7 and 8.4.10 for procedures to replace water filter elements.

In Case of Difficulty. If the dehydrator will not operate or if there are other problems, refer to the troubleshooting procedures in [Section 7](#).

6.1 [Semi-Annual Preventive Maintenance Inspection](#)

Inspection includes checking for loose or damaged hoses, fittings and electrical connections. Check the following items:

6.1.1 [Check Water Filter and Coalescent Filter and Elements](#)

Verify there is no water build-up in the filter bowls. If there is water, refer to the troubleshooting procedures in [Section 7](#) for corrective action. Replacement of the water filter and coalescent filter and their associated elements and bowls is covered in the parts replacement section of this manual. Refer to [Section 8](#).

6.1.2 [Check Electrical Connections](#)

Check for loose or corroded electrical connections. A loose terminal can cause erratic operation and unnecessary downtime. Check the screw-on and push-on terminals and tighten as required.

6.1.3 [Check Ground Wire](#)

Check for proper ground wire connection to protect operations personnel. A green ground wire is attached between the power terminal strip and the dehydrator chassis. The ground lug screw or stud nut must be tight to provide a proper ground.

6.1.4 [Check Run Time Meter](#)

Check the run time meter to determine the duty cycle of the dehydrator. If the dehydrator has been running more than 10% of the time, check for system leaks. Also check to see if it is time to schedule the 3000-hour maintenance.

6.1.5 [Replace Compressor Air Filter](#)

The air filter protects the compressor from contamination and extends the service life of the compressor. It is made of open cell material and should be replaced every six months or more often if the dehydrator is located in a dusty environment.

Carefully pull off the filter cover and remove the filter element. Install the new filter element and replace the filter cover, being certain that it is completely seated. To replace the filter housing, unscrew the housing from the compressor head and replace with new filter housing.

**Section 7
In Case of Difficulty**

If you experience difficulty with your dehydrator, use the troubleshooting procedures described below. Perform the tests, inspections and corrective actions corresponding to the problem in the order listed. [Section 2](#) for piping connections and [Figure 6](#) for wiring. [Figure 7](#) and [Figure 8](#) lists replaceable parts.

Andrew Technical Service. If you cannot correct the problem or if there are other difficulties, contact the Andrew Technical Service nearest you. Telephone numbers are listed in [Section 10](#).

Note:

Run the dehydrator to dry it out prior to connecting it to the system. Run it until the high humidity alarm clears (if so equipped). The drying process should take about 45 minutes, if the membrane dryer was not saturated. If the membrane dryer was saturated, drying may take up to 48 hours.

Caution:

High voltage exists inside the unit. Disconnect the unit whenever performing troubleshooting operations.

Troubleshooting Procedure

Problem/Condition	Solution
Dehydrator ON/OFF switch does not light, unit does not run.	Check the breaker adjacent to the on/off switch if, tripped (white indicator exposed) then reset breaker.
	If on/off switch light still fails to light, make sure that unit is plugged in and the power outlet is operating.
	If you still have no light, unplug unit, open the front door panel and check for loose connections. Refer to wiring diagram for proper wire connection.
Dehydrator ON/OFF switch does not light, unit runs.	Disconnect AC power, open front doors, check for loose connections (refer to the wiring diagram for proper connections). Replace cover and reconnect AC power
	Replace on/off switch if condition persists.
Dehydrator ON/OFF switch does not light and the display is blank.	Check ac voltage connection to the unit.
	Check fuse and replace if defective. See Section 8.3 for replacements.
	If problem persists, disconnect dehydrator from ac power, open front door panel and check for loose connections (refer to the wiring diagram). Close front door, reconnect power and turn on unit. if problem is not corrected, contact Andrew Technical Service for assistance.
	Note: This problem can be caused by a lightning induced power surge. The dehydrator is equipped with surge protectors which may cause the fuse to blow when a surge is encountered.
On/off switch lights display is blank.	Check fuse and replace if defective. See Section 8.3 for replacements.
	Disconnect unit from AC power, open front door panel and check for loose connections (refer to wiring diagram).
	Caution: High voltage is present inside the enclosure and on the power supply board at this point.
	Check the voltage between pins 1 and 2 of TB2 on the power supply unit. It should be 4.5 to 5.5 volts. If not within this range, replace power supply board (see 8.4.18 for part numbers). If it is within range and no loose connections are found, contact Andrew Technical Service for assistance. See Section 10 for phone numbers.

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Dehydrator starts and stops before reaching sufficient line pressure.	Check for leaks in the transmission lines or line tubing.
	Check for kinks in line tubing. Replace tubing where necessary.
	Check remote sense line. Make sure any isolation valve is wide open.
Low pressure alarm on display.	Verify that the Low Pressure Alarm Set Point is below the compressor ON set point. Isolate the low pressure condition by checking all fittings with soapy water. Make sure that all system tubing is properly seated in the fittings. Check for loose interface points and holes in the transmission lines. Correct any conditions that exist where pressure is leaking. If the condition persists, call Andrew Technical Service for assistance.
High Pressure alarm on display.	Verify the compressor turn-off and high pressure alarm settings as shown in sections 4.2.2. The High Pressure Alarm set point must be above the compressor OFF set point
	Verify that the high Pressure Alarm set point is set above the compressor OFF set point. The High Pressure Alarm can be triggered by ambient temperature rises. If this is a reoccurring problem, the set points should be adjusted to increase the differential between compressor OFF and High Pressure Alarm values. Contact Andrew Technical Service for further assistance.
Humidity alarm on display. CAUTION: The humidity sensor is light sensitive. DO NOT remove it from the brass fitting when the dehydrator is powered up.	Check the dehydrator for build-up of water in the filter bowls. If there is a build-up of water in the water filter bowl, use a soapy water solution to check for leaky fittings in the dehydrator. If no leak can be found, the problem is probably with the compressor. Rebuild kits for each dehydrator are specified in section 8 . The unit may also be returned to Andrew for repair. Contact Andrew Technical Service for further assistance. Note: Once the problem has been corrected, run the dehydrator off line until the humidity alarm clears. If the membrane dryer has been saturated, this process can take up to 48 hours of continuous running.
Excess run time alarm on display.	Check the programming of the excess run time display as shown in section 4.2.2. The set point should be at least 50% above the normal run time.
	The unit is cycling on and off at less than a 30 minute interval. See troubleshooting section “Dehydrator starts and stops before reaching sufficient line pressure”.
	Check system for leaks. See troubleshooting section “Low pressure alarm on display”.
Dehydrator turns on for only a few seconds, and then shuts off.	Check the ac voltage supply to the unit

Section 8
Parts Replacement and Dehydrator Overhaul

Andrew dehydrators have been designed to provide many years of trouble-free service and will require minimal maintenance. The display panel contains, as one of the standard features, a reading of actual compressor run hours.

Notice:
 To provide continuous reliable operation the dehydrator must be overhauled every 3000 hours of compressor peration. The dehydrator overhaul kit, listed below, contains all necessary parts. Alternatively, you may send your dehydrator to Andrew for overhaul.

Three-Year Recommended Dehydrator Spare Parts			
	Item	QTY.	Part Number
1	Compressor Air Intake Filters (bag of six)	1	46173-1
2	Compressor Air Intake Filters (complete assembly housing w/filter)	1	46173
3	Dehydrator Overhaul Kit. Includes compressor overhaul kit, high temperature hose clamps XT2000	1	AE01K-C0398-018
4	XT Control Extension Cable between master and slave units, 7 ft	1	AE01C-D0534-207

Check website for latest updates to manual and parts list.

8.1 [Parts Replacement Procedures](#)

When the dehydrator run time reaches 3000 hours, it will be necessary to rebuild the compressor and replace the hoses, clamps, water and coalescent filter elements. The necessary parts and instructions are included in the over haul kit, listed in [Section 8](#).

Following are procedures for replacement of the parts listed in [Section 8](#).

8.2 [Unit Shutdown and Removal](#)

In order to perform parts replacement on the XT Series DryLine® Dehydrators, it will be necessary to turn off the unit and remove them from service. As this is done, one or more of the alarms may be activated. Personnel who may be monitoring these alarms should be informed prior to the units being turned off. It will also be necessary to close off the transmission lines connected to the dehydrator to avoid losing pressure in these lines. Once these steps have been taken, turn off the power to both units, disconnect the alarm connections and unplug the unit. The units can now be moved to a suitable work table for parts replacement.

8.3 [Door and Panel Removal](#)

Caution:
Disconnect electrical power from the unit before removing the doors.

Carefully loosen the screws in the front doors and swing them open.

Loosen the screws in the side panels and remove the side panels by lifting them away from the unit.

8.4 [Replace Power Switch](#)

Disconnect the four quick disconnect connectors from the power switch, carefully noting the location of each wire. Compress the retainers on the switch and push the switch out the front of the chassis. It may be necessary to rock the switch from top to bottom to remove it. Replace switch, by snapping it in place. Reconnect the four wires.

8.5 [Replace Circuit Breaker](#)

The circuit breaker is located on the upper front door of the dehydrator. Disconnect the two quick disconnect connectors from the circuit breaker, carefully noting the location of each wire.

To remove the circuit breaker, compress the retainers on both sides and push it through the front panel opening. Replace circuit breaker, snapping it in place. Reconnect the two wires.

8.6 [Replace Compressor Control PCB](#)

The compressor control PCB controls the compressor ON/OFF cycles, solenoid drain valve timing and monitors the compressor current sensing. To remove the control PCB, open the front door of the unit. Disconnect the cable connectors from the three locations on the PCB. Remove the hardware which screw the control PCB to the door. Install the replacement control PCB by reversing the above process.

8.7 [Replace Compressor](#)

8.7.1 [Disconnect Wiring](#)

With the side doors removed, remove the cover plate on the compressor covering the electrical connections. Remove the ground screw and remove the green wire from the connection box. Using wire cutters, cut the white and black leads as close to the butt splice as possible. Trim 3/8 inch (10 mm) of insulation from the wire(s) and install the replacement butt splice on these two wires, leaving the compressor end of the splice un-crimped. This will be used later to connect to the replacement compressor. The compressor should now be free of any electrical connection to the unit.

8.7.2 [Disconnect Tubing](#)

Remove the milky white hose which runs from the compressor outlet to the heat exchanger inlet. Again it may be necessary to cut the clamp and hose to remove it from the heat exchanger. Using the old tubing as a template, cut the replacement tubing to length using a sharp knife. Remove the drip pan assembly from the head of the old compressor and remount it to the replacement compressor. The compressor assembly should now be free of all tubing connections.

8.7.3 Compressor Remount and Reassembly

Remove the bolts [(4) XT2000] which secure the compressor to the back mounting plate. Carefully remove the compressor assembly from the chassis.

Mount the compressor assembly to the back mounting plate using the existing hardware. Do not overtighten the mounting screws.

Reconnect the hoses clamps, (as supplied with the compressor replacement kit) and wiring.

8.8 Replace Heat Exchanger

The heat exchanger is located at right side of the unit under the side panel. Under normal conditions the heat exchanger should not need to be replaced.

Replace it if the dehydrator has been dropped or otherwise damaged such that the heat exchanger is leaking air.

8.9 Replace Water Filter Element - 3000 hour Maintenance

Replace the water filter after each 3000 hours of operation.

When ambient room air is compressed in the dehydrator compressor, liquid water is formed. This liquid water must be removed in order to allow the membrane dryer to function at its peak efficiency. As the air exits the compressor, it is cooled in the heat exchanger and then enters into the water filter. The air swirls around the inside of the filter bowl, separating the liquid water out on the sides of the filter bowl. A 5.0 micron filter is also provided in the water filter to prevent water droplets from exiting the filter. This 5.0 micron filter also filters out any dust particles or other contaminants which would lessen the efficiency of the membrane dryer.

To replace the filter element, twist and remove the filter bowl from the cast housing. Unscrew the filter element from the cast filter housing and replace with a new filter. Do not attempt to clean the filter element. If it is necessary to clean the filter bowl, use a mild soap and water solution and rinse with water. Do not use solvents. Reassemble the unit by reversing the above procedure. Check for leaks by turning the unit on and applying a dilute detergent and water

solution at the bowl/housing seal and at the hose fittings which were reconnected. If no leaks are found, the unit is ready to return to service. If leaks are located, repair the leak and recheck for additional leaks. Leaking fittings must be repaired or the unit will not function properly and can result in damage to the transmission line system.

8.10 Replace Coalescing Filter Element

The coalescing filter is located downstream from the water filter. Its function is to remove any "water fog" which may still be present in the air leaving the water filter. The coalescing filter traps any fine liquid water particles, including aerosols and causes them to coalesce into larger droplets. These droplets fall to the bottom of the bowl and are blown out and carried to the compressor head, where they evaporate.

To replace the filter element, twist and remove the filter bowl from the cast housing. Unscrew the filter element from the cast filter housing and replace with a new filter. Do not attempt to clean the filter element. If it is necessary to clean the filter bowl, use a mild soap and water solution and rinse with water. Do not use solvents. Reassemble the unit by reversing the above procedure. Check for leaks by turning the unit on and applying a dilute detergent and water solution at the bowl/housing seal and at the hose fittings which were reconnected. If no leaks are found, the unit is ready to return to service. If leaks are located, repair the leak and recheck for additional leaks. Leaking fittings must be repaired or the unit will not function properly and can result in damage to the transmission line system.

8.11 Replace Cooling Fan

The cooling fan ventilates the dehydrator enclosure thus cooling the compressor and the heat exchanger. Failure of a fan can result in saturation of the membrane dryer and damage to the compressor.

To remove a fan, disconnect the fan leads and remove the mounting hardware. Install the replacement fan using the existing hardware. Orientation of the ac power leads is not critical.

8.12 Replace Microprocessor Board

The microprocessor board assembly includes the display, the microprocessor, compressor pressure sensor, the processor containing the microprocessor programming, as well as other electronic components. A component failure on the microprocessor circuit card will necessitate replacement of the entire circuit board assembly.

To remove the microprocessor circuit board assembly, open the front door on the unit. Disconnect the wiring from the microprocessor circuit board being careful to note the location of each wire as it is removed. Remove the hardware which secures the board to the door panel, and remove the microprocessor circuit board. Install the replacement microprocessor circuit card assembly by reversing the above process.

Section 9
Specifications

Specifications for Dehydrators XT SERIES	
Output Pressure Range Adjustable	2 to 35 kPa (0.3 to 5.0 psig)
Output Flow Rate (nominal)	XT2000; 56 SLPM (2.0 SCFM)
Output Dew Point	better than -45°C (-50°F) at 92 % RH at +40° C (104° F)
Operating Temperature	+1° C to +40° C (+33 to +104 ° F)
Low Pressure Alarm	0.7 to 2 kPa (0.1 to 0.3 psig) (6.7 to Set point Range 201 mbar (3 psig))
High Pressure Alarm	21 to 41 kPa (3.0 to 6.0 psig) (201 to Set Point Range 403 mbar) (3.0 psig to Set Point Range 6.0 psig)
High Humidity Alarm Fixed	7.5% RH, factory set
Excess Run Alarm Set Range	Adjustable to 255 min.
Power Fail Alarm	Loss of input power
Alarm Contact Rating	Form "C" dry contacts, 2 A @ 30 Vdc
Input Power Electrical connections requiring separate circuits when multiple dehydrators are installed.	230 Vac, 50/60 Hz, 0.03 A Standby 11.5 A Running 40 A starting
Output Air Connectors	3/8" poly tube compression fitting
Remote Sensing input	3/8" poly tube compression fitting
Dimensions	height 107 cm (45.25 in.) width 42 cm (16.5 in.) depth 45 cm (17.5 in.)
Weight (net, nominal)	XT2000 59 kg (130 lbs)
Over pressure limit internal	110 kPa (16 psig) Pop off Valve

Optional items:

System popoff valve 1/8 NPT 1 PSI	AE01J-A0174-009
System popoff valve 1/8 NPT 2 PSI	AE01J-A0174-001
System popoff valve 1/8 NPT 3 PSI	AE01J-A0174-0011
Street Tee 1/8 NPT	3022

Section 10 **Customer Support**

10.1 24 Hour Technical Service Hotline

Andrew maintains a Technical Service Hotline for assistance with product repairs and service.

Andrew Corporation

A CommScope Company

3 Westbrook Corporate Center, Suite 900
Westchester, IL 60154 USA

From North America

Telephone: 1-800-255-1479
Fax (U.S.A.): 1-800-349-5444

International

Telephone: +1-779-435-6500
Fax Number: +1-779-435-8579

Web Access

Internet: www.commscope.com

http://www.commscope.com/andrew/eng/product/antennas/ter_microwave/pressurization/index.html

Email: #mws@commscope.com

10.2 Free Loaner Program

Andrew maintains a repair center for pressurization equipment. Free loaner units are available for use while your equipment is being repaired by Andrew. Call our Technical Service Hotline for details.



Andrew Corporation
***XT Series Large Capacity DryLine®
Dehydrator System
Three Year Limited Warranty***

Seller warrants that any Andrew XT2000 type DryLine® Dehydrator is transferred rightfully and with good title; that it is free from any lawful security interest or other lien or encumbrance unknown to Buyer; and that for a period of thirty-six months (36) months from the date of installation or 3000 hours of actual run time (except for the compressor which is for a period of twelve (12) months or 1000 hours), whichever shall occur first, such equipment will be free from defects in material and workmanship which arise under proper and normal use and service. Buyer's exclusive remedy hereunder is limited to Seller's correction (either at its plant or at such other place as may be agreed upon between Seller and Buyer) of any such defects by repair or replacement at no cost to the Buyer; provided that the cost of any transportation in connection with the return of the equipment for the purpose of repair or replacement shall be borne by Buyer. Expressly excluded from the terms of this warranty are defects caused by: (i) faulty installation, (ii) lack of proper inspection or maintenance, (iii) and usage not in accordance with published ratings, specifications, or instructions. The provisions of this warranty shall be applicable with respect to any equipment Seller repairs or replaces pursuant to it.

SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, OTHER THAN AS SPECIFICALLY STATED ABOVE. EXPRESSLY EXCLUDED ARE ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE. THE FOREGOING SHALL CONSTITUTE ALL OF SELLER'S LIABILITY (EXCEPT AS TO PATENT INFRINGEMENT) WITH RESPECT TO THE EQUIPMENT. IN NO EVENT SHALL SELLER BE LIABLE FOR SPECIAL, CONSEQUENTIAL OR INCIDENTAL DAMAGES, INSTALLATION COSTS, LOST REVENUE OR PROFITS, OR ANY OTHER COSTS OF ANY NATURE AS A RESULT OF THE USE OF EQUIPMENT MANUFACTURED BY THE SELLER, WHETHER USED IN ACCORDANCE WITH INSTRUCTIONS OR NOT. UNDER NO CIRCUMSTANCES SHALL SELLER'S LIABILITY TO BUYER EXCEED THE ACTUAL SALES PRICE OF THE EQUIPMENT PROVIDED HEREUNDER. No representative is authorized to assume for Seller any other liability in connection with the equipment.

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